



AMADE DAYS

Universitat de Girona
**Grup de Recerca en Materials
i Termodinàmica**

Thermal analysis: application to polymer characterisation

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1. The GRMT research group

2. Thermal analysis methods

- 2.1. Differential thermal analysis: DTA vs DSC
- 2.2. Thermogravimetry TG.
- 2.3. Dynamic mechanical analysis DMA
- 2.4. Rheology
- 2.5. Thermomechanical analysis TMA
- 2.6. Dilatometry DIL

3. Numerical calculations

- 3.1. Kinetics
- 3.2. Simulating the curing of resins

OUR RESERCH TOPICS

- Characterization and degradation of commercial ceramics.
- **Characterization of polymers.**
- Mechanical alloying.
- Development of amorphous materials and soft magnetic nanomaterials from the synthesis of precursors by rapid solidification and/or mechanical alloying

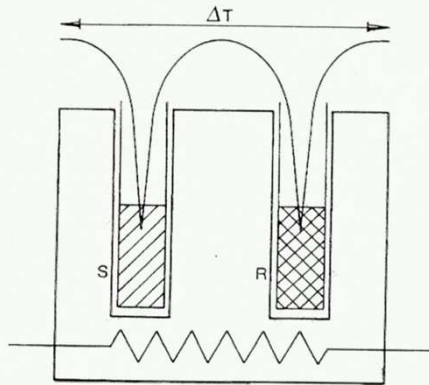
OUR EQUIPMENT

- Dynamic Mechanical Analysis (DMA): METTLER TOLEDO DMA/SDTA861e
- Thermo-Mechanical Analysis (TMA): SETARAM Setsys Evolution 16
- Differential Scanning Calorimetry (DSC): METTLER TOLEDO DSC822e, and TA INSTRUMENTS Q2000
- Thermogravimetry (TGA): METTLER TOLEDO TGA/DSC 1 and SETARAM Setsys Evolution 16
- FT-IR: spectrometer (Bruker ALPHA II)
- Rehometry: ANTON PAAR

Thermal analysis: application to polymer characterisation

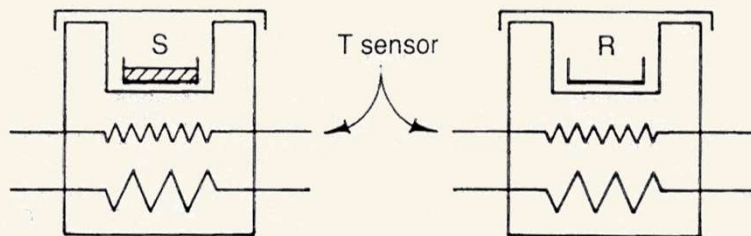
- **Thermal analysis (TA)**: continuous observation of a thermometric property at constant temperature or with a controlled temperature change. This thermometric property can be optical, electrical, magnetic, etc.
- **Thermal analysis techniques** measure a signal generated in a sample as a function of temperature.
- **Signal**
 - Heat exchange: DSC & DTA (calorimetry).
 - Dimensional change: TMA & dilatometry.
 - Mass change: thermogravimetry (TG)
 - Evolved gases: EGA
 - Photons emission: thermofluorescence
 - Mechanical excitation: Rheology & DTMA

DTA



- Both the sample and the reference are placed symmetrically inside an furnace so as to ensure **identical heating between the sample and the reference.**
- **The DTA measures the temperature difference (ΔT)** between sample (S) and reference (R) as a function of reference temperature or time.
- **Heat transfer is** basically done by conduction along a certain path and can therefore be **evaluated from the measurement of ΔT**

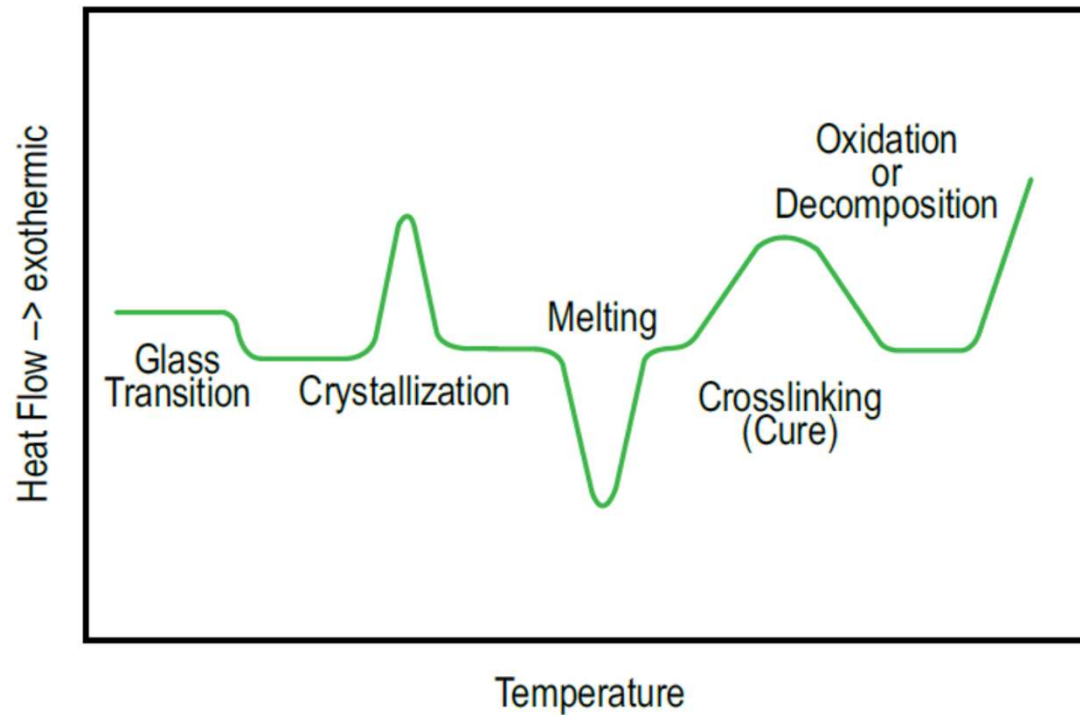
DSC



- Sample and Reference are isolated in **two independent furnaces.**
- The system supplies a different power to the two independent furnaces so that **the temperature difference between sample and reference remains zero.**
- The DSC signal is the difference between the power supplied to the two furnaces.



Differential Thermal Analysis



Characterization

Transition temperatures

Curing degree

Reaction enthalpies

Heat capacity

Thermal conductivity

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Thermal analysis methods



Differential Thermal Analysis

$$\text{Signal} = [W] = \frac{[J]}{[s]} = mc_p \beta = \frac{[J][K][kg]}{[K][kg][s]}$$

Characterization

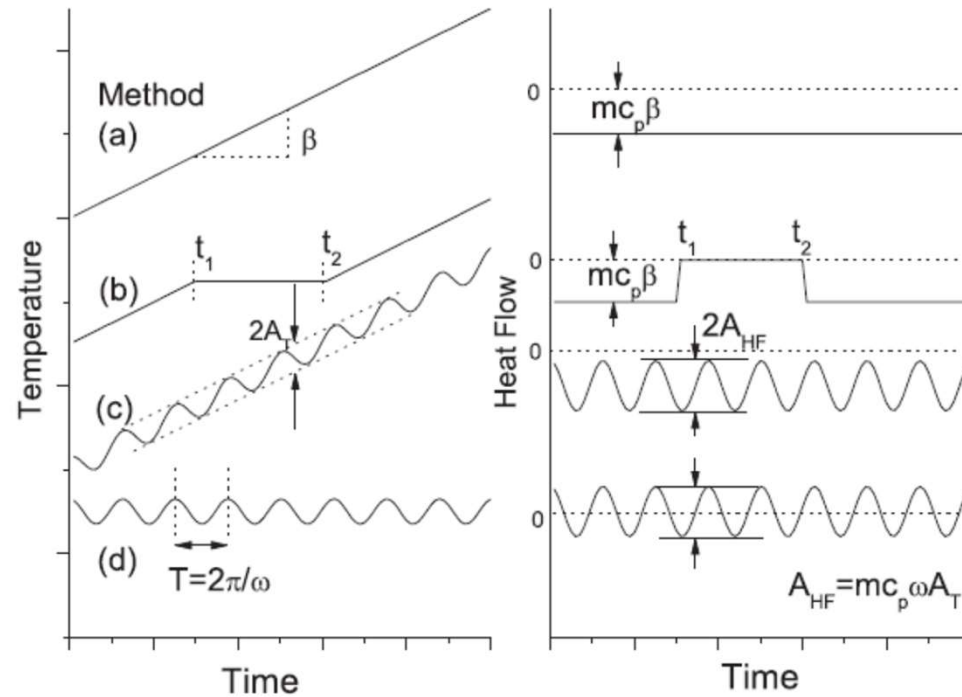
Transition temperatures

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Heat capacity

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Characterization

Transition temperatures

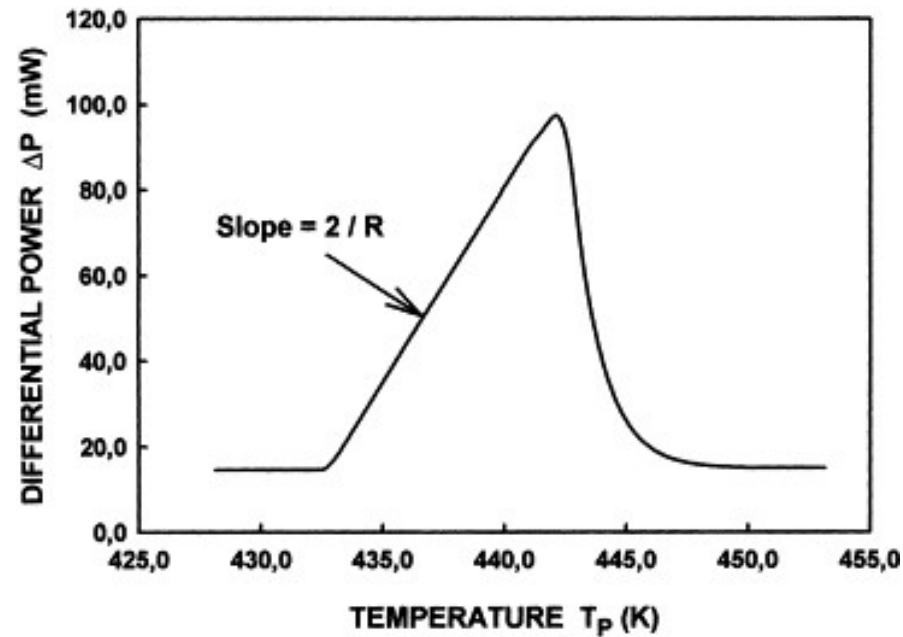
Curing degree

Reaction enthalpies

Heat capacity

Thermal conductivity

Differential Thermal Analysis



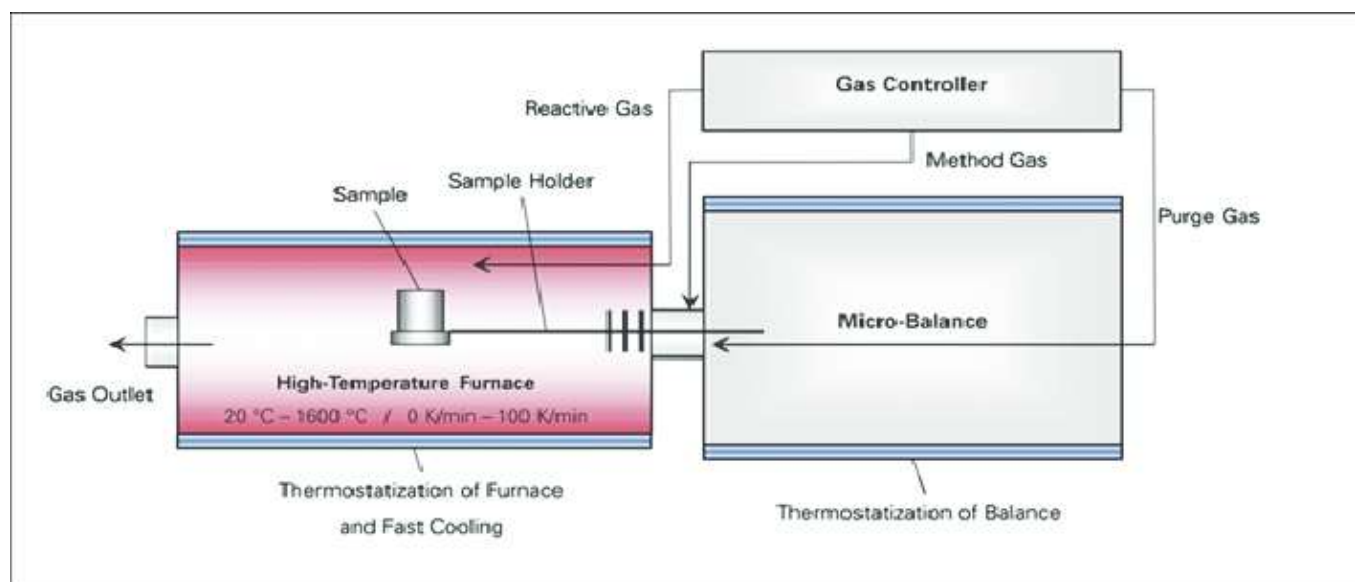
$$R = R_s + R_1 + R_2$$

$$R_s = L_s A_s \lambda_s$$

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Thermogravimetry

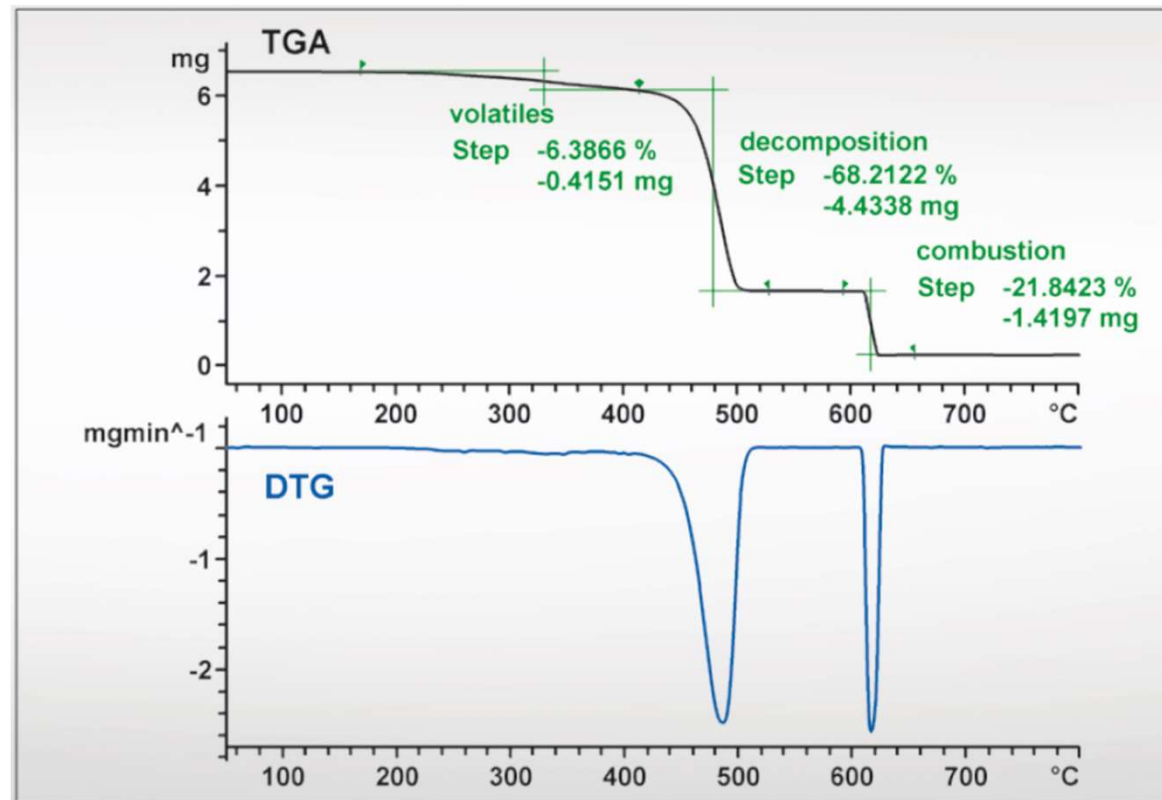
- mass of a sample is measured over time as the temperature changes
- can be used to evaluate the thermal stability of a material



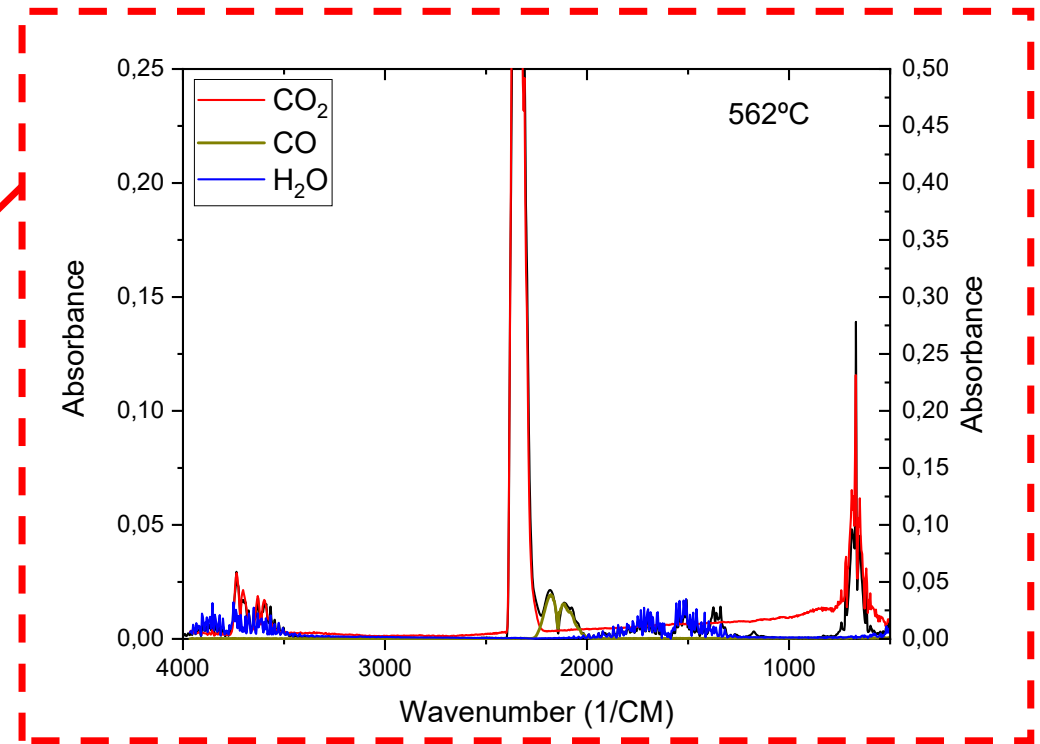
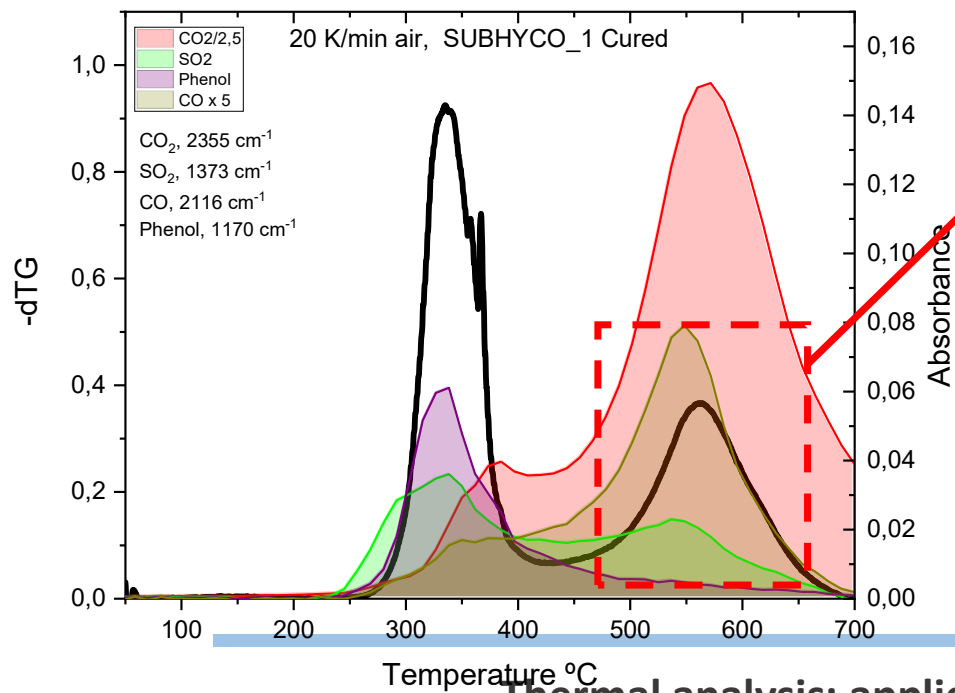
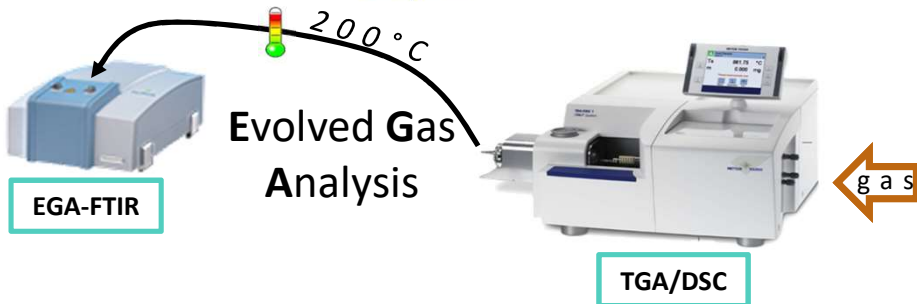
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Thermal analysis methods

Thermogravimetry



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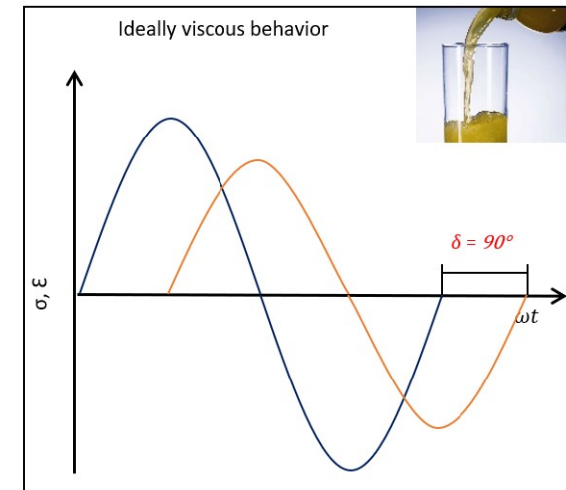
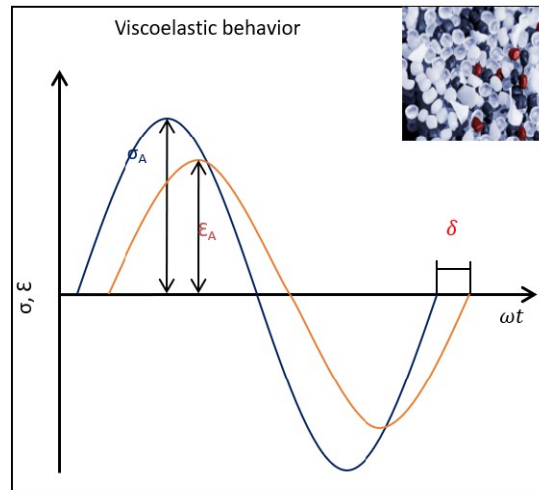
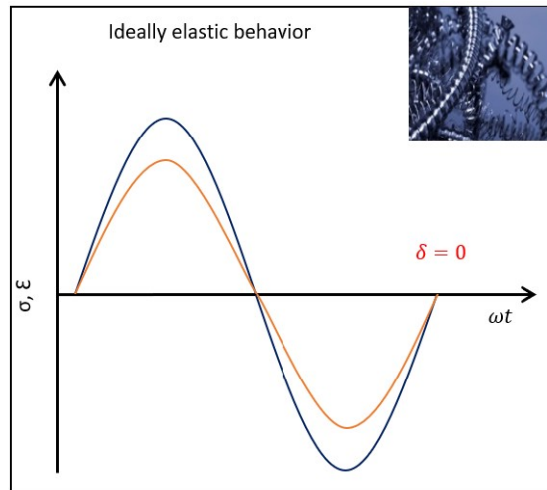
Dynamic Mechanical Analyzer (DMA)



- **Evaluation of complex modulus**: it is important to unravel the viscoelastic properties of a solid
- It can give information about the major and minor (secondary and tertiary) **phase transitions in materials such as polymers**.
- Those minor transitions are quite difficult to probe with other methods such as differential scanning calorimetry (DSC). mechanical changes are more pronounced than changes in the heat capacity

Basic working principle

A sinusoidal oscillatory force is applied to the material and the resulting deformation or strain is measured in response to the applied stress in the linear viscoelastic region of the material.



$$\begin{aligned}\varepsilon(t) &= \varepsilon_0 \sin(\omega t) \\ \sigma(t) &= \sigma_0 \sin(\omega t + \delta)\end{aligned}$$

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Rehometer

Rheology is used to describe and assess the deformation and flow behavior of materials

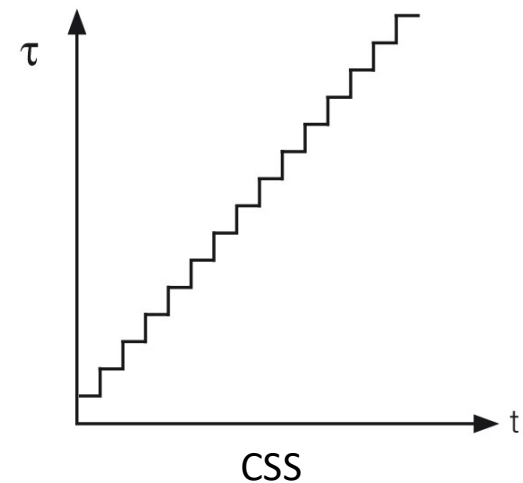
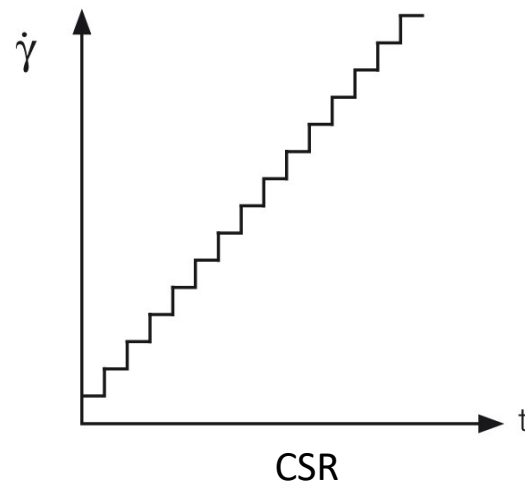
Rotational tests

- controlled shear rate (CSR): Simulates processes that are dependent on flow velocity or volume flow rate
- controlled shear stress (CSS): Simulate force-dependent applications.



$$\eta = \frac{\tau}{\dot{\gamma}}$$

$$\dot{\gamma} = \frac{v}{h}$$



Thermomechanical analysis (TMA)

- Is the term applied to dilatometry carried out under tension or load



Dilatometry (DIL)

- Dilatometry is often referred to as zero force TMA

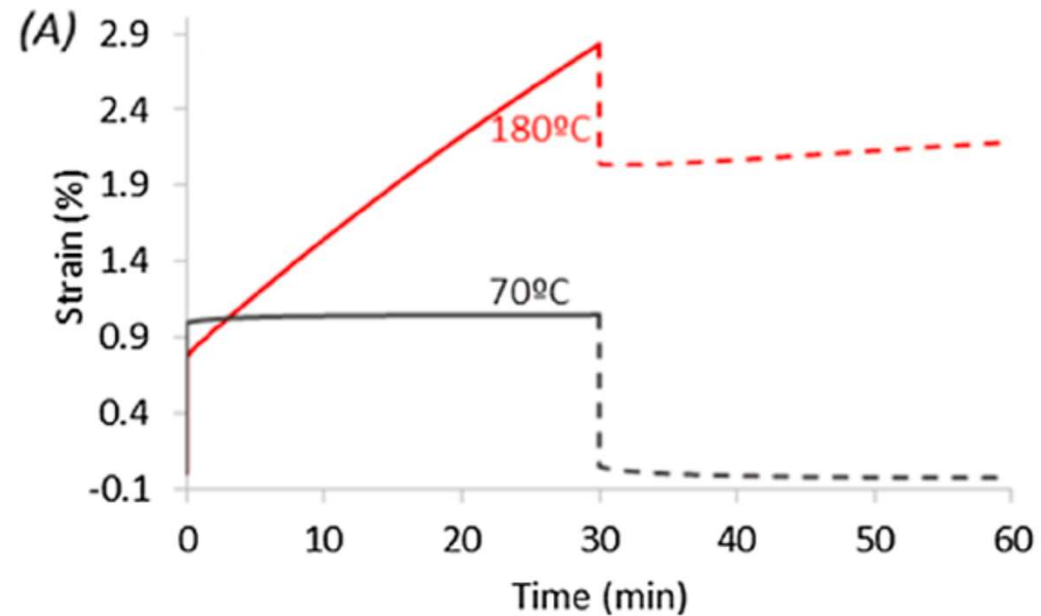
- When a material is exposed to temperature changes it shows a variation in its dimension:
 - thermal expansion
 - phase transition
 - sintering
 - curing

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Thermal analysis methods



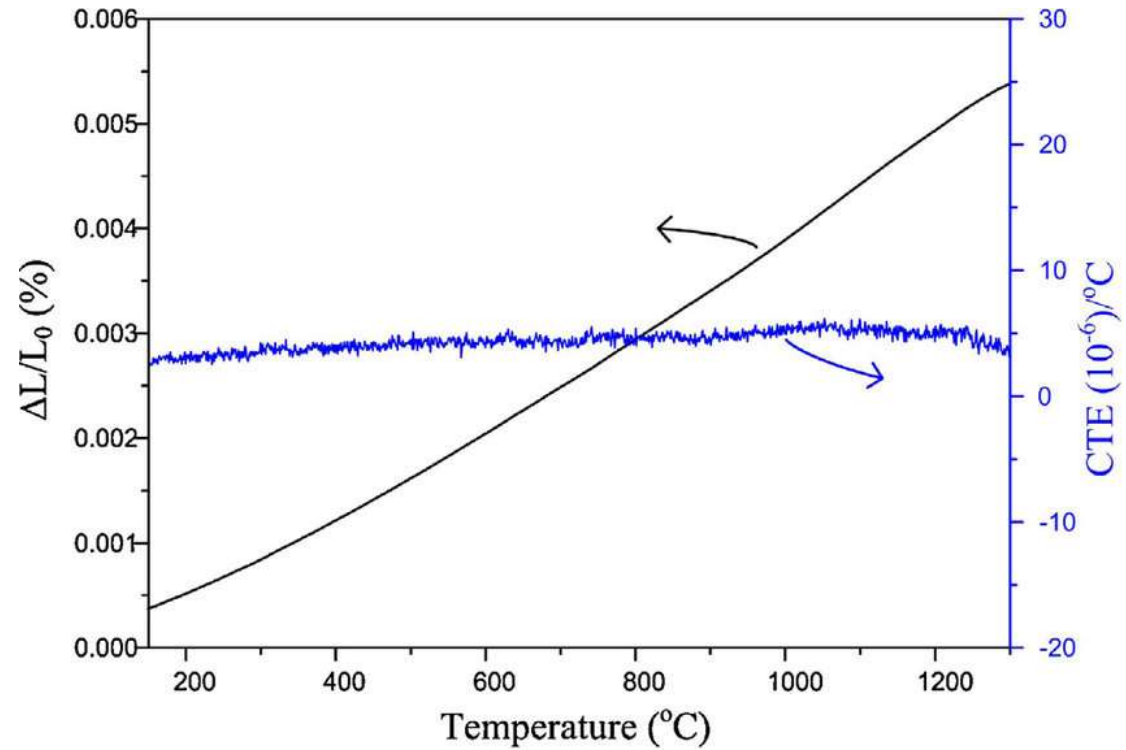
Creep describes a time and temperature dependent plastic deformation under a constant force.



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Thermal analysis methods

Coefficient of thermal expansion (CTE) and thermal expansion rate ($\Delta L/L_0$) with temperature from dilatometric measurements



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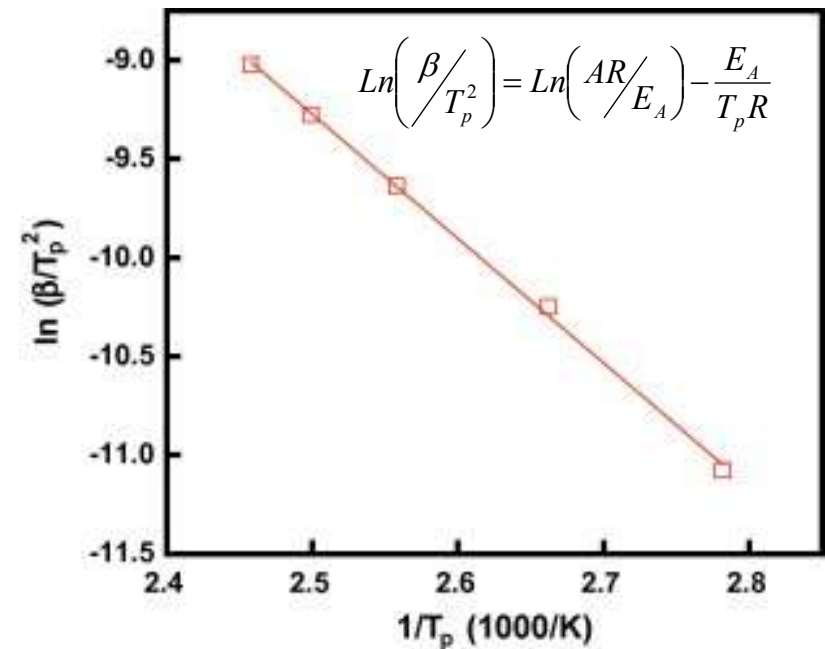
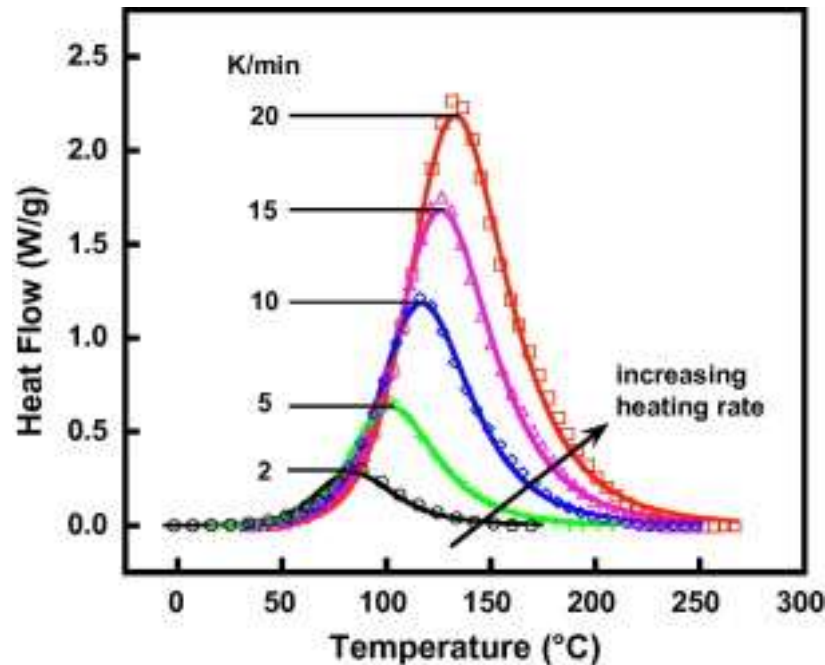
Kinetic parameters

Many processes such as resin curing or its decomposition are **thermally activated**

The reaction rate $d\alpha/dt$ depends on the temperature $k(T)$, which usually follows an **Arrhenius dependency**.

$$\frac{d\alpha}{dt} = k(T)f(\alpha)$$

$$k(T) = Ae^{-\frac{E_A}{k_B T}}$$



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$$\rho c \frac{\partial T}{\partial t} = \lambda \Delta T - \rho q \frac{\partial \alpha}{\partial t}$$

$$\frac{\partial \alpha}{\partial t} = A e^{-E_A/RT} (1 - \alpha)$$

